

Garant**DNMG 150408, Type: HB7140-1**

Order data

Order number	250868 HB7140-1
GTIN	4045197928733
Item class	21G

Description

DNMG 150408 HB7140-1 Grade: HB7140-1
Chip breaker: VG
Cutting depth a_p : 1.5 - 6 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 50 - 210 m/min

Technical description

Grade	HB7140-1
Finishing/roughing assignment	Roughing
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting depth a_p	1.5 - 6 mm
Feed f	0.25 - 0.6 mm/rev.

Cutting speed v_c main application	50 - 210 m/min
Chip breaker	VG
Main application	M
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Type of product	Indexable insert for turning