

Garant
DNMG 150408, Type: HB7140-1


Order data

Order number	250768 HB7140-1
GTIN	4045197928696
Item class	21G

Description

DNMG 150408 HB7140-1 Grade: HB7140-1
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 60 - 230 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	60 - 230 m/min
Corner radius	0.8 mm
Tool material	Carbide
Grade	HB7140-1
Main application	M
Feed f	0.2 - 0.5 mm/rev.

Cutting conditions	slightly interrupted
Chip breaker	VM
Cutting depth a_p	0.5 - 5 mm
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning