

Garant
DNMG 150404, Type: HB7140-1


Order data

Order number	250670 HB7140-1
GTIN	4045197928634
Item class	21G

Description

DNMG 150404 HB7140-1 Grade: HB7140-1
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 260 m/min

Technical description

Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Grade	HB7140-1
Main application	M
Cutting conditions	slightly interrupted

Cutting speed v_c main application	70 - 260 m/min
Chip breaker	VS
Cutting depth a_p	0.3 - 2 mm
ISO code indexable insert	DNMG 150404
Number of changes/inserts	4
Type of product	Indexable insert for turning