

Garant**Full profile insert 30°, internal, right-hand, HB7125, TPI: 4****Order data**

Order number	270984 4
GTIN	4045197929457
Item class	21J

Technical description

Number of turns/inch	4
Tool material	Carbide
Application type	right-hand
Internal/external application	inner
Indexable insert profile	Full profile
Grade	HB7125
Thread type	RD-LH
Thread type	RD
Thread standard	DIN 405
Flank angle round	30 degrees
Thickness	4.76 mm
Insert size L	22 mm

Type of product

Indexable insert for thread turning

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	120 m/min	M
INOX > 900 N/mm ²	suitable	120 m/min	M
Ti > 850 N/mm ²	suitable	60 m/min	S
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		