


**Solid carbide milling cutter, uncoated, Ø e8 DC: 20mm**

**Order data**

Order number	202307 20
GTIN	4045197931757
Item class	12X

**Description**
**Version:**

Dimensions similar to **DIN 6527**.

**Note:**

**Successor product to No. 202240 / 202245.**

**Technical description**

Shank form	HB
Shank Ø D <sub>s</sub>	20 mm
Cutting edge Ø D <sub>c</sub>	20 mm
Overall length L	104 mm
Shank	DIN 6535 HB to h6
Feed f <sub>z</sub> for side milling in steel < 750 N/mm <sup>2</sup>	0.15 mm
Helix angle	45 degrees
Direction of infeed	horizontal, oblique and vertical
Feed f <sub>z</sub> for slot milling in steel < 750 N/mm <sup>2</sup>	0.1 mm
No. of teeth Z	3
Flute length L <sub>c</sub>	38 mm
Tolerance nominal Ø	e8
Corner chamfer angle	90 degrees

Coating	uncoated
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Cutting width $a_e$ for milling operation	0.5×D for side milling
Cutting width $a_e$ for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	without
Type of product	End / face mill

### User data

	Suitability	$V_c$	ISO code
Alu plastics	suitable only under restricted conditions	170 m/min	N
Aluminium (short chipping)	suitable	140 m/min	N
Alu > 10% Si	suitable	100 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	70 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	60 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	45 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	40 m/min	M
GG(G)	suitable only under restricted conditions	55 m/min	K
Uni	suitable only under restricted conditions		
wet maximum	suitable		
wet minimum	Suitable		
dry	suitable only under restricted conditions		
Air	Suitable		

