



Hand reamer H7, Nominal \varnothing DC: 25mm



Order data

Order number	160150 25
GTIN	4045197937360
Item class	120

Description

Version:

With **left-hand helix** 7 – 8° and long taper lead, more than 1/5 of the cutting length. An even number of teeth with irregular spacing for accurately round holes, free of chatter. The cylindrical ground chamfer on the plain cutting section smooths the hole and guides the reamer.

Application:

For through holes (not for blind holes). Also very suitable for interrupted holes.

Note:

Hand reamers **finish ground to match your specifications** can be ordered as **No. 160200**.

For suitable tap wrenches see No. 148350; 148200; 148410 and extensions No.149400.

Technical description

Overhang L_1	140 mm
Overall length L	231 mm
Nominal $\varnothing D_c$	25 mm
Flute length L_c	115 mm
Number of cutting edges Z	8
Shank square \square	20 mm
Tolerance	H7
Tool material	HSS
Standard	DIN 206 B
Helix angle	7-8 degrees
Application for type of drilling	for through hole

Colour ring	without
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		