



Hand reamer H7, Nominal \varnothing DC: 22mm



Order data

Order number	160150 22
GTIN	4045197937346
Item class	120

Description

Version:

With **left-hand helix** 7 – 8° and long taper lead, more than 1/5 of the cutting length. An even number of teeth with irregular spacing for accurately round holes, free of chatter. The cylindrical ground chamfer on the plain cutting section smooths the hole and guides the reamer.

Application:

For through holes (not for blind holes). Also very suitable for interrupted holes.

Note:

Hand reamers **finish ground to match your specifications** can be ordered as **No. 160200**.

For suitable tap wrenches see No. 148350; 148200; 148410 and extensions No.149400.

Technical description

Flute length L_c	107 mm
Number of cutting edges Z	8
Overhang L_1	132 mm
Nominal $\varnothing D_c$	22 mm
Overall length L	215 mm
Shank square \square	18 mm
Tolerance	H7
Tool material	HSS
Standard	DIN 206 B
Helix angle	7-8 degrees
Application for type of drilling	for through hole

Colour ring	without
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		