

Garant
DN.G 110404, Grade: HB7410-1


Order data

Order number	250752 HB7410-1
GTIN	4045197937711
Item class	21G

Description

DN.G 110404 HB7410-1 Grade: HB7410-1
 Chip breaker: TAM
 Tolerance: G
 Cutting depth a_p : 0.5 - 3 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 90 m/min

Technical description

Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.5 - 3 mm
Tool material	Carbide
Chip breaker	TAM
Feed f	0.1 - 0.3 mm/rev.
Grade	HB7410-1

Main application	Ti
Cutting speed v_c main application	60 - 90 m/min
Cutting conditions	continuous
ISO code indexable insert	DNMG 110404
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning