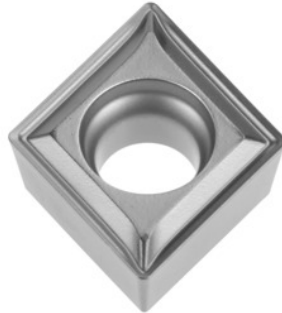


Garant
CC.T 09T304, Grade: HB7410-1


Order data

Order number	260058 HB7410-1
GTIN	4045197937803
Item class	21G

Description

CC.T 09T304 HB7410-1 Grade: HB7410-1
 Chip breaker: TAS
 Tolerance: G
 Cutting depth a_p : 0.2 - 2 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 60 - 90 m/min

Technical description

Main application	Ti
Chip breaker	TAS
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 2 mm
Grade	HB7410-1
Cutting speed v_c main application	60 - 90 m/min
Feed f	0.1 - 0.3 mm/rev.

Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide
ISO code indexable insert	CCGT 09T304
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning