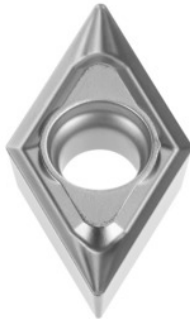


**Garant****Indexable insert for turning DC.T 11T304, for finish machining****Order data**

Order number	260359 HB7410-1
GTIN	4045197937810
Item class	21G

**Technical description**

Finishing/roughing assignment	Finishing
Type	HB7410-1
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	Ti
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.1 - 0.3 mm/rev.
Chip breaker	TAS
Cutting speed $v_c$ main application	60 - 90 m/min
Tool material	Carbide
ISO code indexable insert	DCMT 11T304

## Data sheet

Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning