

**Garant****LOEU 090404 R-L, HB735, Type: UNI**

## Order data

Order number	215994 UNI
GTIN	4045197938152
Item class	21A

## Description

**Note:**Standard application values for  $a_e = 0.3 \times D$  /  $a_p = 4.5 \text{ mm}$ 

ISO code indexable insert: LOEU090404 R-L

Type: UNI

Corner radius: 0.4 mm

## Technical description

ISO code indexable insert	LOEU090404 R-L
Corner radius	0.4 mm
Type	UNI
Grade	HB735
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	220 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	175 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	145 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	110 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	75 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	120 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	100 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	45 m/min	S
GG(G)	suitable	220 m/min	K
Uni	suitable		
wet maximum	suitable		
wet minimum	suitable		
dry	suitable		
Air	suitable		