



GARANT Power Tang 90° tangential high-performance indexable end mill close pitch, Weldon shank, Ø D / number of effective cutting edges Z: 32/5_ mm

Order data

Order number	215954 32/5_
GTIN	4045197939562
Item class	210

Description

Version:

Maximum stability due to tangentially arranged inserts.

High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Setting angle κ : 90 degrees

Milling application: Corner milling

Spacing of the milling cutter's cutting edges: unequal spacing

Through-coolant: ja

Tool exchange: PowerCard

maximum cutting depth $a_{p,max}$: 8 mm

Overhang L_1 : 30 mm

Overall length L_{tot} : 105 mm

Shank Ø D_s h6: 32 mm

Pack of insert screws: 219868 2 (8IP; 1.2 Nm)

Technical description

Shank type	Weldon shank
Spacing of the cutters	unequal spacing
Tool exchange	PowerCard
Machining strategy	
Milling application	Corner milling

Through-coolant	yes
Setting angle κ	90 degrees
Type	
Norm	
Type of product	