

**Garant**

**GARANT Power Tang 90° tangential high-performance shoulder mill wide pitch, with thread,  $\varnothing D$  / number of effective cutting edges Z: 20/2mm**


**Order data**

Order number	215960 20/2
GTIN	4045197939944
Item class	210

**Description**
**Version:**

Maximum stability due to tangentially arranged inserts.

High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

**Technical description**

Mounting thread M	M10
Cutting edge $\varnothing D_c$	20 mm
maximum cutting depth $a_{p\max}$	8 mm
Number of cutting edges Z	2
Pack of insert screws	219868 2 (8IP; 1.2 Nm)
$\varnothing D_2$	18.5 mm
$\varnothing D_1$ h6	10.5 mm
suitable indexable insert	LO.U0904..
Overall length $L_{\text{tot}}$	28 mm

Series	Power Tang
Shank type	with thread
Setting angle $\kappa$	90 degrees
Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2