

**Garant**
**GARANT Power Tang 90° tangential high-performance shoulder mill close pitch, Plain shank,  $\varnothing D$  / number of effective cutting edges Z: 20/3mm**

**Order data**

Order number	215956 20/3
GTIN	4045197939913
Item class	210

**Description**
**Version:**

Maximum stability due to tangentially arranged inserts.

High feed rate values for maximum metal removal rate due to optimum indexable insert with stability in the direction of the cutting force.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

**Technical description**

Number of cutting edges Z	3
Pack of insert screws	219868 2 (8IP; 1.2 Nm)
Overhang $L_1$	30 mm
suitable indexable insert	LO.U0904..
Cutting edge $\varnothing D_c$	20 mm
Shank $\varnothing D_s$ h6	20 mm
Overall length $L_{tot}$	110 mm
maximum cutting depth $a_{p,max}$	8 mm
Series	Power Tang
Shank type	Plain shank
Setting angle $\kappa$	90 degrees

Milling application	Corner milling
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2