

**Garant**
**GARANT Power Tang 90° tangential high-performance shoulder mill, with thread, Ø D / Zeff: 25/2mm**

**Order data**

Order number	215974 25/2
GTIN	4045197940100
Item class	210

**Technical description**

Pack of insert screws	219868 2 (8IP; 1.2 Nm)
Ø D <sub>1</sub> h6	12.5 mm
Overall length L <sub>tot</sub>	45 mm
Cutting edge Ø D <sub>c</sub>	25 mm
Ø D <sub>2</sub>	23 mm
Number of effective inserts Z <sub>eff</sub>	2
maximum cutting depth a <sub>p max</sub>	32 mm
Mounting thread M	M12
Series	Power Tang
suitable indexable insert	LO.U0904..
Number of indexable inserts	8
Shank type	with thread
Setting angle κ	90
Milling application	Corner milling

Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	End / face mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2