

HOLEX®
SNMX 120408, HUX25, Radius: 1 mm

Order data

Order number	251399 1
GTIN	4045197940346
Item class	29W

Description
Suitable for :

eco lever lock toolholder PSSN. For example eco lever lock toolholders No. 251102; 251103; 251112; 251113.

Note:

The insert pocket must be modified when using indexable inserts with a radius ≥ 3 mm.

Grade: HUX25

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 50 - 120 m/min

Cutting speed v_c secondary application: 30 - 80 m/min

Technical description

Cutting depth a_p	1 - 4 mm
Cutting speed v_c secondary application	30 - 80 m/min
Cutting speed v_c main application	50 - 120 m/min
Cutting conditions	continuous

Tool material	HM
Secondary application	M
Grade	HUX25
Main application	P
Feed f	0.1 - 0.2 mm/rev.
Series	eco screw-on toolholder
Series	QuickTurn-klemholder
Series	Screw-on toolholder
ISO code indexable insert	SNMX 120408
Product name attribute	HUX25