

HOLEX®
SNMX 120408, HUX25, Radius: 2 mm

Order data

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|--------------|---------------|
| Order number | 251399 2 |
| GTIN | 4045197940353 |
| Item class | 29W |

Description
Suitable for :

eco lever lock toolholder PSSN. For example eco lever lock toolholders No. 251102; 251103; 251112; 251113.

Note:

The insert pocket must be modified when using indexable inserts with a radius ≥ 3 mm.

Grade: HUX25

Cutting depth a_p : 1 - 4 mm

Feed f : 0.1 - 0.2 mm/rev.

Cutting speed v_c main application: 50 - 120 m/min

Cutting speed v_c secondary application: 30 - 80 m/min

Technical description

| | |
|--------------------------------------|-------------------|
| Cutting speed v_c main application | 50 - 120 m/min |
| Feed f | 0.1 - 0.2 mm/rev. |
| Tool material | HM |
| Cutting depth a_p | 1 - 4 mm |

| | |
|---|-------------------------|
| Cutting conditions | continuous |
| Main application | P |
| Grade | HUX25 |
| Secondary application | M |
| Cutting speed v_c secondary application | 30 - 80 m/min |
| Series | eco screw-on toolholder |
| Series | QuickTurn-klemholder |
| Series | Screw-on toolholder |
| ISO code indexable insert | SNMX 120408 |
| Product name attribute | HUX25 |