

**HOLEX®**
**SNMX 120408, HUX25, Radius: 1-4 mm**

**Order data**

Order number	251399 1-4
GTIN	4045197940391
Item class	29W

**Description**
**Suitable for :**

eco lever lock toolholder PSSN. For example eco lever lock toolholders No. 251102; 251103; 251112; 251113.

**Note:**

The insert pocket must be modified when using indexable inserts with a radius  $\geq 3$  mm.

Grade: HUX25

Cutting depth  $a_p$ : 1 - 4 mm

Feed  $f$ : 0.1 - 0.2 mm/rev.

Cutting speed  $v_c$  main application: 50 - 120 m/min

Cutting speed  $v_c$  secondary application: 30 - 80 m/min

**Technical description**

Secondary application	M
Cutting conditions	continuous
Main application	P
Grade	HUX25

Cutting speed $v_c$ main application	50 - 120 m/min
Cutting speed $v_c$ secondary application	30 - 80 m/min
Tool material	HM
Cutting depth $a_p$	1 - 4 mm
Feed $f$	0.1 - 0.2 mm/rev.
Series	eco screw-on toolholder
Series	QuickTurn-klemholder
Series	Screw-on toolholder
ISO code indexable insert	SNMX 120408
Product name attribute	HUX25