

Garant
NPT reamer 1:16, NPT: 1

Order data

Order number	162650 1
GTIN	4045197940896
Item class	110

Description
Version:

For preparing conical NPT threads. Spiral version, with plain shank and square drive.

Technical description

small $\varnothing D_3$	28 mm
large $\varnothing D_2$	30.7 mm
Shank square \square	20 mm
Number of cutting edges Z	10
Flute length L_c	43 mm
Overall length L	130 mm
Shank $\varnothing D_s$	25 mm
Coating	uncoated
Tool material	HSS
Standard	Manufacturer's standard
Taper ratio	1:16
Through-coolant	no
Application for type of drilling	for through holes
Colour ring	without

Type of product

Phillips bit

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		