

# Knurl forming tool right-hand, Shank size: 16mm



### **Order data**

Order number	290018 16
GTIN	4030741660733
Item class	29H

## **Description**

#### **Version:**

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

- · Minimal pressure reduces stress on the workpiece and machine.
- · Synchronising spindle for easy adjustment of knurl carriers and centre heights.

# **Technical description**

Shank height	16 mm
Roller pin	299910 6
for knurl Ø d <sub>1</sub>	15 mm
for knurl width w	4 mm
for knurl bore Ø d <sub>2</sub>	4 mm
Shank width	16 mm
Working range	0 - 15 mm
for knurl profile	RAA 2×AA
for knurl profile	RBL 2×BR
for knurl profile	RGE45° BL/BR45°
for knurl profile	RAA 1×AA

<b>to</b> Hoffmann Group
į

for knurl profile	RBR 2×BL
Type of product	Self-centering knurling tool