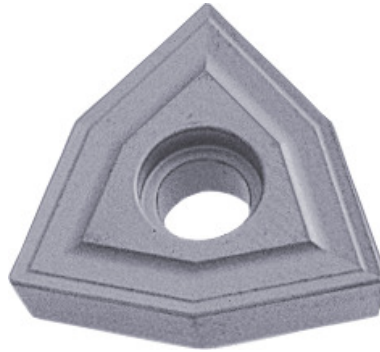



KOMET® Unisix® indexable insert, BK7935, Designation type W29: 18-010

Order data

Order number	236910 18-010
GTIN	4047109288614
Item class	24T

Description
Suitable for :

No. 236630; 236635; 236650; 236685; 236686

Note:

The standard application values refer to the KUB Trigon®.

Type: INOX

ISO code indexable insert: WOEX 040304

Feed f in steel < 900 N/mm²: 0.13 mm/rev.

Technical description

Feed f in steel < 900 N/mm ²	0.13 mm/rev.
Designation	18-010
ISO code indexable insert	WOEX 040304
Number of changes/inserts	3
Grade	BK7935
Type	INOX
Tool material	Carbide

Type of product

Indexable insert for drilling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	160 m/min	M
wet maximum	suitable		
dry	suitable only under restricted conditions		