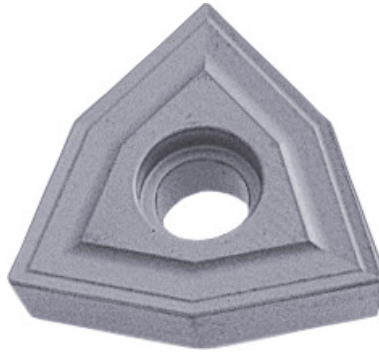



KOMET® Unisix® indexable insert, BK7935, Designation type W29: 42-010

Order data

Order number	236910 42-010
GTIN	4047109286429
Item class	24T

Description
Suitable for :

No. 236650; 236660; 236685; 236686

Note:

The standard application values refer to the KUB Trigon®.

Type: INOX

ISO code indexable insert: WOEX 080404

Feed f in steel < 900 N/mm²: 0.16 mm/rev.

Technical description

ISO code indexable insert	WOEX 080404
Designation	42-010
Feed f in steel < 900 N/mm ²	0.16 mm/rev.
Grade	BK7935
Type	INOX
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
INOX < 900 N/mm ²	suitable	160 m/min	M
wet maximum	suitable		
dry	suitable only under restricted conditions		