

 KOMET

KOMET REAMAX® TS reaming head H7 Carbide ASG3000, DGB-P, Nominal Ø D: 32mm


Order data

Order number	239822 32
GTIN	
Item class	27E

Description

Version:

Reaming heads **finish ground for fit H7**.

Cutter geometry matched to the application. Adjustable down to the μm range for wear compensation and for very tight basic tolerances down to IT4. For use in through holes up to $5 \times D$.

In geometry **ASG3000** with lead angle 45° and additional chip flute for positive chip clearance along the cutting edge. For **blind and through holes**.

Note:

- **Other sizes available on request on short lead times.**
- **See No. 239880 – 239940 for suitable holders.**
- **Application data apply to through holes.**

Technical description

Feed f in steel $< 750 \text{ N/mm}^2$	1.2 mm/rev.
Nominal Ø D	32 mm
Cutter length l_1	6 mm
Number of cutting edges Z	8
for holders No. 239880 – 239940	27 – 34.99

Head length l	25 mm
Coating	DGB-P
Hole tolerance	H7
Application for type of drilling	for blind hole and through hole
Through-coolant	yes
Type of product	Cutter insert for reaming

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable only under restricted conditions	40 m/min	H
GGG	suitable	180 m/min	K
wet maximum	suitable		