

Garant**VC.T 070204, Type: HB7025-1**

Order data

Order number	261362 HB7025-1
GTIN	4045197941350
Item class	21I

Description

VC.T 070204 HB7025-1 Grade: HB7025-1
Chip breaker: SF
Tolerance: M
Cutting depth a_p : 0.05 - 0.4 mm
Feed f : 0.03 - 0.2 mm/rev.
Cutting speed v_c main application: 80 - 190 m/min

Technical description

Cutting speed v_c main application	80 - 190 m/min
Corner radius	0.4 mm
Tool material	Carbide
Chip breaker	SF
Feed f	0.03 - 0.2 mm/rev.
Grade	HB7025-1
Cutting depth a_p	0.05 - 0.4 mm

Main application	P
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
ISO code indexable insert	VCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning