

Garant
DNMG 150608, Grade: HB730-1


Order data

Order number	250762 HB730-1
GTIN	4045197941411
Item class	21G

Description

DNMG 150608 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.5 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

Corner radius	0.8 mm
Main application	UNI
Cutting depth a_p	0.5 - 6 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	XUM
Cutting conditions	slightly interrupted

Cutting speed v_c main application	35 - 230 m/min
Grade	HB730-1
Feed f	0.2 - 0.6 mm/rev.
Tool material	Carbide
Coating	Nano-PVD
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning