

Garant
WNMG 080408, Grade: HB730-1


Order data

Order number	252070 HB730-1
GTIN	4045197941428
Item class	21G

Description

WN.G 080408 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4.5 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	UNI
Cutting speed v_c main application	35 - 230 m/min
Chip breaker	XUM
Feed f	0.2 - 0.6 mm/rev.
Grade	HB730-1
Tool material	Carbide

Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 4.5 mm
Corner radius	0.8 mm
Coating	Nano-PVD
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning