

Garant
DC.T 11T304, Grade: HB730-1


Order data

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| Order number | 260462 HB730-1 |
| GTIN | 4045197941435 |
| Item class | 21G |

Description

DC.T 11T304 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.4 - 3.3 mm
 Feed f : 0.15 - 0.35 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

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|-------------------------------|------------------------------------|
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Corner radius | 0.4 mm |
| Tool material | Carbide |
| Grade | HB730-1 |
| Feed f | 0.15 - 0.35 mm/rev. |
| Main application | UNI |
| Cutting depth a_p | 0.4 - 3.3 mm |

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|--------------------------------------|------------------------------|
| Chip breaker | XUM |
| Cutting conditions | slightly interrupted |
| Cutting speed v_c main application | 35 - 230 m/min |
| Coating | Nano-PVD |
| ISO code indexable insert | DCMT 11T304 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |