

Garant
DC.T 11T308, Grade: HB730-1


Order data

Order number	260464 HB730-1
GTIN	4045197941442
Item class	21G

Description

DC.T 11T308 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.4 - 3.3 mm
 Feed f : 0.15 - 0.35 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

Corner radius	0.8 mm
Tool material	Carbide
Cutting depth a_p	0.4 - 3.3 mm
Cutting conditions	slightly interrupted
Main application	UNI
Grade	HB730-1
Feed f	0.15 - 0.35 mm/rev.

Cutting speed v_c main application	35 - 230 m/min
Chip breaker	XUM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	Nano-PVD
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning