

**Garant****VCMT 070202, Type: HB7125-1****Order data**

Order number	261360 HB7125-1
GTIN	4045197941343
Item class	211

**Description**

VCMT 070202 HB7125-1 Grade: HB7125-1  
Chip breaker: VF  
Tolerance: M  
Cutting depth  $a_p$ : 0.05 - 0.4 mm  
Feed  $f$ : 0.03 - 0.2 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 180 m/min

**Technical description**

Chip breaker	VF
Main application	M
Cutting speed $v_c$ main application	70 - 180 m/min
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Cutting depth $a_p$	0.05 - 0.4 mm

Tool material	Carbide
Grade	HB7125-1
Feed f	0.03 - 0.2 mm/rev.
ISO code indexable insert	VCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning