

**Parting-off insert neutral, HBX25, Groove width w: 2,2mm****Order data**

Order number	273010 2,2
GTIN	4045197942319
Item class	22D

**Description****Application:**

Only in conjunction with parting-off tool No. 273000.

**Technical description**

Feed f in steel < 900 N/mm <sup>2</sup>	0.07 mm/rev.
Tool material	Carbide
Groove width w	2.2 mm
Coating	TiN
Cutting conditions	continuous
Grade	HBX25
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	120 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	100 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	90 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	80 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	80 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	60 m/min	M
GG(G)	suitable	80 m/min	K
continuous	suitable		
dry	suitable		