

**Parting-off insert neutral, HBX25, Groove width w: 3,1 mm****Order data**

Order number	273010 3,1
GTIN	4045197942326
Item class	22D

Description**Application:**

Only in conjunction with parting-off tool No. 273000.

Technical description

Feed f in steel < 900 N/mm ²	0.1 mm/rev.
Tool material	Carbide
Groove width w	3.1 mm
Coating	TiN
Cutting conditions	continuous
Grade	HBX25
Number of changes/inserts	1
Indexable insert profile	neutral
Type of product	Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	120 m/min	P
Steel < 750 N/mm ²	suitable	100 m/min	P
Steel < 900 N/mm ²	suitable	90 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
INOX < 900 N/mm ²	suitable	80 m/min	M
INOX > 900 N/mm ²	suitable	60 m/min	M
GG(G)	suitable	80 m/min	K
continuous	suitable		
dry	suitable		