

**Garant**

**Face mill arbor vibration-damped, cylindrical, with cooling channel bore,  
HSK-A 100 A = 300, Spigot Ø d1: 32mm**


**Order data**

Order number	306715 32
GTIN	4045197942654
Item class	31A

**Description**
**Version:**

- Taper shank, spigot, and all contact surfaces are ground at the collar.
- With Balluff/RFID chip bore.
- Increased collar contact surface.

**Vibration damped version, arbor with vibration-damping core.**

**Advantage:**

Significantly lower tendency to vibrate. Considerable increase in feed rate.

**Supplied with:**

Cutter lock screw and drive dog.

**Optional extras:**

Special coolant pipe wrench No. 309840, coolant pipe No. 309880.

**Note:**

Further sizes on request.

**Technical description**

Ø D <sub>2</sub>	78 mm
Spigot Ø d <sub>1</sub>	32 mm
Overhang dimension A	300 mm
Milling mandrel length L <sub>4</sub>	24 mm
Clamping Ø D <sub>1</sub>	32 mm
Adapter	HSK-A 100 A = 300

Standard	DIN 6357
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-3
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 6.3 at 8,000 rpm
Concentricity	$\leq 6 \mu\text{m}$
Machining strategy	HPC
Vibration	damped
Type of product	Milling head arbor