

Garant
Shrink-fit chuck with cooling channel bore, PSC 63 A = 120, Clamping \varnothing D1: 12mm

Order data

| | |
|--------------|---------------|
| Order number | 308574 12 |
| GTIN | 4045197944061 |
| Item class | 31C |

Description
Version:

- **With RFID/Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

With coolant channel bores and threads that can be sealed.

Application:

For clamping tools with shank tolerance h6.

Optional extras:

Shrink-fit chuck extensions No. 302410 – 302417. Shrink-fit units No. 354210 – 354450.

Coolant tube No. 309885; socket No. 309893 and balancing screw set No. 309906 size 180.

Technical description

| | |
|---------------------------------------|----------------|
| External \varnothing D | 32 mm |
| Clamping \varnothing D ₁ | 12 mm |
| Cooling channel bore | lockable |
| \varnothing D ₂ | 24 mm |
| Overhang dimension A | 120 mm |
| Adapter | PSC 63 A = 120 |
| Arbor standard | ISO 26623-1 |

| | |
|---------------------------------------|----------------------|
| Through-coolant | yes |
| Balance quality G at rotational speed | G 2.5 at 25,000 rpm |
| Concentricity | $\leq 3 \mu\text{m}$ |
| Machining strategy | HPC |
| Machining strategy | HSC |
| Type of product | Shrink-fit chuck |