

Garant
Face mill arbor Form ADB with cooling channel bore, SK 30 short, Spigot Ø d1: 27mm

Order data

Order number	301013 27
GTIN	4045197944238
Item class	31A

Description
Version:

- Taper shank, spigot, and all contact surfaces are ground at the collar.
- Short series.
- Increased collar contact surface.
- With RFID/Balluffchip bore.
- With 4 cooling channel bores.
- All shanks hard turned (for smooth running!).

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840. Milling cutter lock screws No. 309860; 309861.

Technical description

Spigot Ø d ₁	27 mm
Milling mandrel length L ₄	21 mm
External Ø D	50 mm
Spare milling cutter lock screw No. 309860 / 309861	27
Suitable toggle spanner No. 309840	27
Overhang dimension A	50 mm

Clamping $\varnothing D_1$	27 mm
Adapter	SK 30 short
Standard	DIN 6357
Arbor standard	ISO 7388-1
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor