

**Garant**
**ER collet chuck Form ADB, SK 30 short, for ER collet size: 25**

**Order data**

Order number	300463 25
GTIN	4045197944191
Item class	31A

**Description**
**Version:**

Taper ground internally and externally. With Balluff/RFID chip bore.

**GARANT –**

- **Balancing quality G2.5 / 25,000 rpm**
- **All shanks hard turned (for smooth running!).**
- **GARANT precision clamping nut, fine balanced (G 2.5 / 25,000 rpm) and coated, giving high clamping force and low wear.**
- **Through bored.**

**Application:**

For clamping tools with plain shank in collets to DIN 6499 – Form A and B.

**Supplied with:**

Clamping nut.

**Optional extras:**

Pull studs (PS) No. 308600 – 308806, PS pull stud wrenches No.308820 – 308835, ER chuck key No. 309680 – 613300, ER collets No. 308901 – 309449, ER clamping nuts No. 309615 (for sealing rings), sealing rings No. 309625 – 309645 (for No. 309615).

Machining strategy: HSC

Clamping range: 1 - 16 mm

Overhang dimension A: 55 mm

External Ø D: 42 mm

Spare GARANT high-speed clamping nut No. 309610: 25

Spare HOLEX nut No. 309580: 25

**Technical description**

External Ø D	42 mm
Spare GARANT high-speed clamping nut No. 309610 for ER collets	25
Overhang dimension A	55 mm
Spare HOLEX nut No. 309580	25
Clamping range	1 - 16 mm
Clamping Ø D <sub>1</sub>	1-16 mm
Adapter	SK 30 short
Arbor standard	ISO 7388-1
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

## Accessories

ER chuck key for ER collet chuck 25	309680 25
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