Garant

ER collet chuck Form AD, BT 30 A = 60, for ER collet size: 25

Order data

Order number	302745 25
GTIN	4045197944771
Item class	31A

Description

Version:
External and internal taper ground.
- **All shanks hard turned (for smooth running!). Balancing quality G2.5/25,000 rpm.**
- **Clamping nut balanced for HSM (G2.5/25,000 rpm).**
- **Optimum wear characteristics and torque transmission due to the coated precision clamping nut.**

Application:
For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**
Supplied with:
ER clamping nut.
Optional extras:
ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.
Pull studs (PS) No. 308760 – 308802. Pull stud wrenches No. 308820; 308835.
Note:
Matching clamping nut No. 309580 or 309610.

Technical description

ER chuck key	25
External ∅ D	42 mm
Overhang dimension A	60 mm

Clamping range	1 - 16 mm
for ER collets	25
Spare ER clamping nut	25
Clamping ∅ D_1	1-16 mm
Adapter	BT 30 A = 60
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Type of product	Collet chuck

Accessories

ER chuck key for ER collet chuck 25	309680 25