

Garant

Face mill arbor with cooling channel bore Form ADB, BT 30 short, Spigot Ø d1: 22mm



Order data

Order number	303010 22
GTIN	4045197944870
Item class	31A

Description

Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.
With 4 cooling channel bores.

- **Cylindrical form.**
- **With Balluffchip bore.**
- **Larger collar contact face.**

Advantage:

Significantly lower tendency to vibrate. Considerable increase in feed rate.

Supplied with:

Lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

Note:

Further sizes on request.

Technical description

Spare milling cutter lock screw No. 309860 / 309861	22
Suitable toggle spanner No. 309840	22
Overhang dimension A	40 mm

External \varnothing D	48 mm
Spigot \varnothing d ₁	22 mm
Clamping \varnothing D ₁	22 mm
Adapter	BT 30 short
Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor