

**Garant**
**Combination face mill adapter Form ADB, BT 40 short, Spigot Ø d1: 22mm**

**Order data**

Order number	302895 22
GTIN	4045197944993
Item class	31A

**Description**
**Version:**

Taper shank, spigots, and contact surfaces ground on collar.  
All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

**Application:**

**With drive key** for face mills with longitudinal slot, e.g. DIN 841.

**With drive ring** for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

**Supplied with:**

Drive key, face mill drive ring, and lock screw.

**Optional extras:**

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

**Note:**

Internal cooling available only with suitable tightening screw No. 309861.

**Technical description**

Spare drive ring No. 309870	22
External Ø D	40 mm
Suitable toggle spanner No. 309840	22
Overhang dimension A	55 mm
Spigot Ø d <sub>1</sub>	22 mm
Spare milling cutter lock screw No. 309860 / 309861	22

Clamping $\varnothing D_1$	22 mm
Adapter	BT 40 short
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot