

**Garant**
**Face mill arbor with cooling channel bore Form ADB, BT 40 short, Spigot Ø d1: 27mm**

**Order data**

Order number	303015 27
GTIN	4045197944917
Item class	31A

**Description**
**Version:**

Taper shank, spigots, and contact surfaces ground on collar.

All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

With **4** cooling channel bores.

- **Cylindrical form.**
- **With Balluffchip bore.**
- **Larger collar contact face.**

**Advantage:**

Significantly lower tendency to vibrate. Considerable increase in feed rate.

**Supplied with:**

Lock screw.

**Optional extras:**

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

**Note:**

Further sizes on request.

**Technical description**

Spigot Ø d <sub>1</sub>	27 mm
External Ø D	50 mm
Suitable toggle spanner No. 309840	27

Spare milling cutter lock screw No. 309860 / 309861	27
Overhang dimension A	35 mm
Clamping $\varnothing D_1$	27 mm
Adapter	BT 40 short
Standard	DIN 6357
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling head arbor