

Garant
Combination face mill adapter Form ADB, BT 40 short, Spigot Ø d1: 27mm

Order data

Order number	302895 27
GTIN	4045197945006
Item class	31A

Description
Version:

Taper shank, spigots, and contact surfaces ground on collar.
All shanks hard turned (for smooth running!). Balancing quality G2.5 / 25,000 rpm. Form ADB.

Application:

With drive key for face mills with longitudinal slot, e.g. DIN 841.

With drive ring for face mills with crosswise slot DIN 1880 and cutter heads DIN 1830.

Supplied with:

Drive key, face mill drive ring, and lock screw.

Optional extras:

Pull studs (PS) No. 308760 – 308802. Special toggle spanner No. 309840.

Note:

Internal cooling available only with suitable tightening screw No. 309861.

Technical description

Overhang dimension A	55 mm
Suitable toggle spanner No. 309840	27
Spigot Ø d ₁	27 mm
Spare drive ring No. 309870	27
External Ø D	48 mm
Spare milling cutter lock screw No. 309860 / 309861	27

Clamping $\varnothing D_1$	27 mm
Adapter	BT 40 short
Standard	DIN 6358
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	ADB
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Type of product	Milling cutter spigot