

Garant
Boring bar, steel, left-hand, Shank Ø / insert size: 25/12mm

Order data

Order number	260725 25/12
GTIN	4045197945143
Item class	21T

Technical description

ISO code toolholder	A25R SSKCR/L12
Overall length L	200 mm
Minimum pre-drill Ø D_{min}	32 mm
Setting angle κ	75 degrees
Overhang L_1	75 mm
suitable indexable insert	SC.. 1204..
Pack of insert screws	269028 25
Clamping height L_2	24 mm
Centre offset L_3	17 mm
Insert size	12 mm
Shank Ø D_s	25 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3×D
Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20

674248 TX20

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm

659957 500