

Garant

eco screw-on toolholder, left-hand, Shank size / insert size: 20/09mm


Order data

Order number	260021 20/09
GTIN	4045197945181
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and increased process reliability. With flank face cooling.

Note:

Coolant transfer only in conjunction with GARANT eco-system toolholders No. 317900 – 319886.

Through-coolant: yes

ISO code toolholder: SCLCR/L 2020X09

suitable indexable insert: CC.. 09T3..

Functional width L_4 : 25 mm

Head length L_1 : 27 mm

Overall length L: 86 mm

Pack of insert screws: 269028 28

Technical description

suitable indexable insert	CC.. 09T3..
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Head length L ₁	27 mm
Overall length L	86 mm
Functional width L ₄	25 mm
Pack of insert screws	269028 28
Insert size	9 mm
ISO code toolholder	SCLCR/L 2020X09
Shank size	20 mm
Series	Eco
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500