

**Garant**
**Cutting head, left-hand, Shank size / insert size: 25/16mm**

**Order data**

Order number	261305 25/16
GTIN	4045197945266
Item class	21U

**Description**
**Version:**

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

**Note:**

Coolant transfer only in conjunction with GARANT eco-system toolholders No.317900 – 319886.

Through-coolant: yes

ISO code toolholder: SVJCR/L 2525X16

suitable indexable insert: VC.. 1604..

Functional width L<sub>4</sub>: 32 mm

Head length L<sub>1</sub>: 40 mm

Overall length L: 111.5 mm

Pack of insert screws: 269023 3

**Technical description**

suitable indexable insert	VC.. 1604..
Pack of insert screws	269023 3
Insert size	16 mm
Shank size	25 mm
Shim	259033 5
Overall length L	111.5 mm

ISO code toolholder	SVJCR/L 2525X16
Functional width L <sub>4</sub>	32 mm
Shim screw	269013 1
Head length L <sub>1</sub>	40 mm
Series	Eco
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15