

**Garant**
**ER collet chuck nickel-plated, HSK-A 63 long, for ER collet size: 32**

**Order data**

Order number	305394 32
GTIN	4045197945754
Item class	31A

**Description**
**Version:**

With Balluff/RFID chip bore.

- **All shanks hard turned (for smooth running!).**
- **Through bored (without adjustment screw).**
- **HSK mating faces machined.**

Nickel-plated to prevent corrosion.

**Application:**

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

**Supplied with:**

Coated High-Speed clamping nut.

**Optional extras:**

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

**Technical description**

for ER collets	32
Overhang dimension A	100 mm
External $\varnothing$ D	50 mm
Clamping range	2 - 20 mm
Adapter	HSK-A 63 long

Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-6
Arbor standard	DIN 69893
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Balluffchip bore	yes
Type of product	Collet chuck

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## Accessories

ER chuck key for ER collet chuck 32	309680 32
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