

Garant

High-Performance face mill arbor vibration-damped, cylindrical, with cooling channel bores, HSK-A 100 A = 200, Spigot Ø d1: 22mm



Order data

Order number	306697 22
GTIN	4045197946003
Item class	31H

Description

Version:

- Taper shank, spigot, and all contact surfaces are ground at the collar.
- With Balluff/RFID chip bore.
- Increased collar contact surface.

Advantage:

The heavy metal core specially matched to the arbors gives optimum machining results even with long overhangs:

- Saves time, because allows use of the maximum machining parameters.
- Smooth running and thus perfect surface quality results.
- Saves costs, because tool life is increased.
- Less vibrational stress on the machine headstock.

Supplied with:

Cutter lock screw and drive dog.

Optional extras:

Special coolant pipe wrench No. 309840, coolant pipe No. 309880.

Note:

Balance quality G 6.3 dependent on the maximum operating speed.

Technical description

Spigot Ø d ₁	22 mm
External Ø D	48 mm

Overhang dimension A	200 mm
Milling mandrel length L ₄	19 mm
maximum speed n _{max}	8000 min ⁻¹
Clamping Ø D ₁	22 mm
Adapter	HSK-A 100 A = 200
Standard	DIN 6357
Arbor standard	DIN 69882-3
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Concentricity	≤ 5 µm
Machining strategy	HPC
Vibration	damped
Type of product	Milling head arbor