

Garant

High-Performance face mill arbor vibration-damped, cylindrical with cooling channel bores, SK 50 A = 300, Spigot Ø d1: 27mm



Order data

Order number	301104 27
GTIN	4045197946249
Item class	31H

Description

Version:

- Taper shank, spigot, and all contact surfaces are ground at the collar.
- With RFID / Balluffchip bore.
- Larger collar contact face.

Advantage:

The heavy metal core specially matched to the arbors gives optimum machining results even with long overhangs:

- Saves time, because allows use of the maximum machining parameters.
- Smooth running and thus perfect surface quality results.
- Saves costs, because tool life is increased.
- Less vibrational stress on the machine headstock.

Supplied with:

Cutter lock screw and drive dog.

Optional extras:

Pull studs (PS) No. 308600 – 308806, PS wrenches No. 308820 – 308835, Special toggle spanner No. 309840. Milling cutter lock screws No. 309860; 309861.

Note:

Balance quality G 6.3 dependent on the maximum operating speed.
Further sizes on request.

Technical description

maximum speed n_{\max}	5000 min ⁻¹
Overhang dimension A	300 mm

Milling mandrel length L_4	21 mm
Spigot $\varnothing d_1$	27 mm
External $\varnothing D$	58 mm
Clamping $\varnothing D_1$	27 mm
Adapter	SK 50 A = 300
Standard	DIN 6357
Arbor standard	ISO 7388-1
Shape	AD
Balance quality G at rotational speed	G 6.3 at 8,000 rpm
Concentricity	$\leq 5 \mu\text{m}$
Machining strategy	HPC
Vibration	damped
Type of product	Milling head arbor