

# Profile broaching insert, square socket metric $\emptyset$ d = 12 mm, TiN, Square: 9mm



### **Order data**

Order number	293053 9
GTIN	4045197947048
Item class	29L

## **Description**

#### **Version:**

With TiN coating.

### **Application:**

For generation of profiles in a single pass.

### **Suitable for:**

Profile broaching holder No. 293020 – 293079.

#### Note:

- · Special sizes and special profiles available on request.
- · Detailed application values can be found in our application ToolScout.

The manufacture of square profiles > 9 mm is recommended only in easily machined materials (higher rate of material removal).

# **Technical description**

Width across flats	9 mm
L	20 mm
Tool material	HSS

Tolerance	+ 0.14 to + 0.17 mm
Profile	Square
$L_1$	25 mm
Ø d	12 mm
Coating	TiN
Type of product	Keyway broaching and profile slotting tool