

**Garant****CNMM 160624, Type: HB7035-1****Order data**

Order number	250462 HB7035-1
GTIN	4045197948458
Item class	21G

**Description**

CNMM 160624 HB7035-1 Grade: HB7035-1  
Chip breaker: SR  
Cutting depth  $a_p$ : 2 - 10 mm  
Feed  $f$ : 0.4 - 1.2 mm/rev.  
Cutting speed  $v_c$  main application: 90 - 260 m/min

**Technical description**

Tool material	Carbide
Finishing/roughing assignment	Roughing
Grade	HB7035-1
Cutting depth $a_p$	2 - 10 mm
Feed $f$	0.4 - 1.2 mm/rev.
Chip breaker	SR
Corner radius	2.4 mm

Cutting conditions	heavily interrupted
Cutting speed $v_c$ main application	90 - 260 m/min
Main application	P
ISO code indexable insert	CNMM 160624
Number of changes/inserts	4
Type of product	Indexable insert for turning