

**Garant**
**CNMM 120416, Type: HB7020**

**Order data**

Order number	250455 HB7020
GTIN	4045197948410
Item class	21G

**Description**

CNMM 120416 HB7020 Grade: HB7020  
 Chip breaker: SR  
 Cutting depth  $a_p$ : 2 - 10 mm  
 Feed  $f$ : 0.4 - 1.2 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 300 m/min

**Technical description**

Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	100 - 300 m/min
Main application	P
Corner radius	1.6 mm
Finishing/roughing assignment	Roughing
Tool material	Carbide
Chip breaker	SR

Feed f	0.4 - 1.2 mm/rev.
Grade	HB7020
Cutting depth $a_p$	2 - 10 mm
ISO code indexable insert	CNMM 120416
Number of changes/inserts	4
Type of product	Indexable insert for turning