

Garant
SCMT 120404, Grade: HB7020


Order data

Order number	260748 HB7020
GTIN	4045197948472
Item class	21G

Description

SCMT 120404 HB7020 Corner radius: 0.4 mm
 Grade: HB7020
 Chip breaker: SS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting speed v_c main application	150 - 400 m/min
Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	slightly interrupted
Main application	P
Chip breaker	SS
Grade	HB7020
Tool material	Carbide

Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
ISO code indexable insert	SCMT 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning